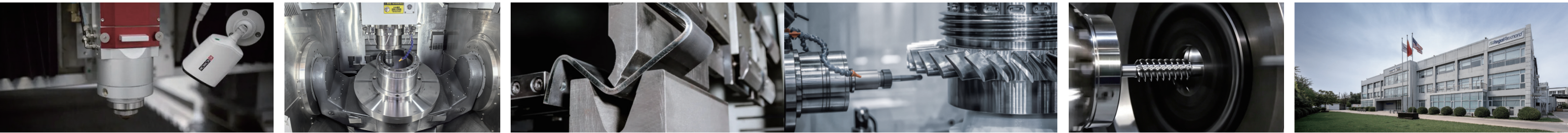


Ready to unlock the full potential of your machine tool equipment?
Contact Kollmorgen motion control experts to discuss your machine tool equipment needs and goals.

Kollmorgen Machine Tool Industry Solutions



Empowering Innovators, Creating Excellence

About Kollmorgen

Kollmorgen, a Regal Rexnord Brand, has more than 100 years of motion experience, proven in the industry's highest-performing, most reliable motors, drives, AGV control solutions and automation platforms. We deliver breakthrough solutions that are unmatched in performance, reliability and ease of use, giving machine builders an irrefutable marketplace advantage.

www.kollmorgen.cn

KOLLMORGEN
A REGAL REXNORD BRAND



Kollmorgen
WeChat Official
Account



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KOLLMORGEN
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Why Kollmorgen

Who Are We?

Kollmorgen — Motion Control System Expert

Founded in 1916, with a century of deep cultivation in the motion control system field, Kollmorgen has become a trusted brand in the industry through profound technical accumulation and innovation strength. It provides global OEM machine manufacturers with a full range of products and solutions, including servo/direct drive/stepper motors, drives, motion control systems, and AGV vehicle control systems.

In China, with its Tianjin factory as the core, Kollmorgen strictly implements unified global processes and quality standards, integrating the local supply chain with global R&D resources to customize high-performance, cost-effective products and services for customers, driving the development of various industries: in machine tools, it enables micron-level high-precision machining; in metal forming, it boosts performance for dynamic cutting and stamping; in the semiconductor sector, it powers critical equipment for precise and stable production; in robotics, it empowers joint drive and accurate operation; in lithium battery manufacturing, it revolutionizes core processes including coating, die cutting, winding and stacking; in the medical industry, it supports imaging equipment for high-definition imaging and reliable operation; in photovoltaics, it improves efficiency for equipment such as screen printers; and in the printing and packaging sector, it leads high-precision direct-drive printing technology. Innovation leads the way, Kollmorgen creates countless legends!



01 Localized Manufacturing with High Efficiency and Cost-effectiveness

90% locally made, fast delivery, lower cost via local supply chain, great value.

03 Industry Deep Expertise, Rich Experience

Years of practice across diverse fields, precise demand matching, and capability to tackle complex challenges.

05 Professional Support, Precise Selection

One-on-one engineer service, customized solutions on demand.



02 Product Excellence, Efficient Service

International quality, reliable performance; local fast delivery and service, rapid response.

04 Global Presence, Empowering Overseas Expansion

Global network, supporting Chinese customers in overseas expansion.

06 Rich Tools, Solid Design

Diverse design tools and resources, empowering innovation throughout the design process.

01 Industry Value Targeted Empowerment

Core Values	Advantages Demonstrated
Micron / Nanometer Precision Machining	• Ultra-high motion accuracy: Position control resolution reaches 100 nm, with motion deviation < 0.5 μm to meet the requirements of grinders and precision machining. • Extreme speed stability: Speed fluctuation is controlled to ± 0.1%, enabling stable grinding and polishing for precision machining and improving surface consistency. • Superior repeat positioning accuracy: Repeat positioning accuracy of ±1 μm, and axial / radial runout controlled within 300 nm. It ensures high consistency for mass-produced workpieces and 5-axis curved profiles on grinders.
High-Precision Grinder Direct-Drive Solutions	• Planetary roller screw grinder solution: High-power water cooling increases thrust by 35% and effectively controls temperature rise. • Form wheel gear grinder solution: Zero backlash, achieving stable low-speed rotation and precise linkage control. • Face grinder solution: Adopts direct-drive technology, with following error < 0.8 μm and cycle time reduced by over 25%. • Cutter grinder solution: Micron-level accuracy suppresses low-speed fluctuation and eliminates chatter marks.
Full Direct-Drive Product Portfolio	• High-speed direct drive motor: Designed specifically for electric spindles, maximum speed up to 18,600 RPM. • Direct drive torque motor: Large diameter and short axial length, torque up to 3445 Nm, suitable for heavy-duty rotary tables/indexing tables. • Modular direct drive motor: Plug-and-play, 5-minute installation, high torque density. • Iron-core direct drive linear motor (water cooling optional): High rigidity for linear axes of heavy-duty machine tools. Water-cooled version delivers 30-50% higher continuous thrust with effective temperature control. • Ironless direct drive linear motor: Zero cogging effect, suitable for ultra-precision machine tools.
Complete Solutions & High-Performance Drives	• One-stop system solution: Deliver a complete system from controller to drive and motor for seamless integration, supporting high-precision and high-efficiency production. • Powerful control performance: Drives feature excellent three-loop refresh rate, auto-tuning and advanced filtering functions to achieve rapid performance optimization. • High compatibility and easy connection: Support multiple mainstream industrial buses (EtherCAT, PROFINET, etc.) and feedback protocols (EnDat, BiSS, etc.) for flexible integration. Matching I/O and HMI products simplify machine architecture.
Local Support & Joint R&D	• Fast delivery and supply assurance: Relying on the Tianjin plant and local core component supply chain, we offer competitive lead time and stable supply to accelerate equipment time-to-market and provide after-sales support. • Professional joint R&D: Our team engages in customers' design phase, delivering full-cycle support from product selection to on-site commissioning to help customers overcome technical bottlenecks. • Precise sizing support: Professional sizing software and one-on-one engineer services are available to accurately match application requirements and reduce R&D risks.

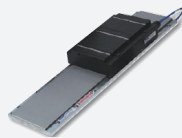
Servo Motors

Product Series ▼	Specifications and Features ▼	Typical Machine Tool Applications ▼
AKM / AKM2G Servo Motor	 Specifications: Frame size: 40–260 mm (AKM) / 58–192 mm (AKM2G) Power range: 0.08–19.5 kW Voltage range: 75 Vdc, 120–480 Vac Maximum speed: 8000 RPM Features: High performance, high reliability and high torque density with great flexibility. Multiple winding options are available to meet application requirements ranging from low-speed high-torque to high-speed operation.	• A / C rotary axis drive for 5-axis machining centers. • Press axis drive for servo presses. • Bending and feed axis drive for tube bending machines. • Servo electric actuator bending drive for press brakes.

Frameless Direct Drive Motors

Product Series ▼	Specifications and Features ▼	Typical Machine Tool Applications ▼
KBM / CBM High-Speed Direct Drive Motor	 Specifications: Stator outer diameter: 60–190 mm, continuous torque: 0.487–54.6 Nm, maximum speed up to 18600 RPM. Features: High power density, zero backlash, low cogging effect, smooth operation, modular design, can be directly embedded into mechanical structures with long service life.	• Grinding spindle drive for blade grinders. • Grinding spindle drive for form grinding gear grinders.
KBM / CBM Direct Drive Torque Motor	 Specifications: Stator outer diameter: 160–850 mm, continuous torque: 6.11–3445 Nm. Featuring a high pole count, high torque-to-volume ratio and low rated speed. Features: Adopts typical torque motor profile (large diameter and short axial length). It delivers low cogging effect, low harmonic distortion and smooth rotation, suitable for direct-drive applications requiring high torque at low to medium speeds.	• Direct drive for A / C axes of trunnion rotary tables and AC rotary heads in 5-axis machining centers. • Workpiece rotary axis drive for double-face grinding machines. • Press-fit drive for servo presses.
CDDR Direct Drive Motor	 Specifications: Frame size: 108–350 mm, continuous torque: 4.57–510 Nm. Plug-and-play with housing, featuring proprietary structural design; installation and disassembly can be completed within 5 minutes. Features: Factory pre-calibrated, as easy to install as conventional servos. It achieves high torque density (approximately 50% higher than traditional servos), greatly shortening customer integration cycles.	• Workpiece spindle drive for form grinding gear grinders.

Linear Motors

Product Series ▼	Specifications and Features ▼	Typical Machine Tool Applications ▼
Iron-core Linear Motor	 Specifications: Peak force up to 12500 N, delivering high force density. Features: High stiffness and high force density with excellent heat dissipation. Suitable for heavy-load applications requiring high continuous force and high rigidity.	• Linear feed axes for grinding head / dressing slide of double-sided grinding machines. • Crossbeam X / Y axis drive for thick-plate laser cutting machines.
Ironless Linear Motor	 Specifications: Maximum peak force: 1600 N, continuous force: 262 N. Zero cogging effect, extremely smooth motion and minimal force ripple. Features: No magnetic attraction and zero cogging effect deliver ultra-smooth motion. Lightweight, ideal for applications requiring ultra-high motion precision and low moving mass.	• Linear axis drive for ultra-precision single-point diamond lathes, capable of achieving nanometer-level cutting precision.
Water-cooled Linear Motor	 Specifications: Integrated high-efficiency water cooling channels. Continuous force can be increased by 30–50% compared with non-water-cooled iron-core linear motors. Features: Superior heat dissipation enables stable high-duty operation for higher power and reliability.	• Grinding head feed axis for planetary roller screw grinders.

Drive & Control Systems

Product Series ▼	Specifications and Features ▼	Typical Machine Tool Applications ▼
AKD-N Decentralized Servo Drive	 Specifications: Decentralized installation available, mounted close to motors, supporting multiple fieldbuses. Features: It greatly reduces wiring cost and complexity, saves cabinet space, enables modular design with fast installation, and improves system energy efficiency and reliability.	• Decentralized multi-axis control for press brakes.
AKM / AKM2G Servo Drive	 Specifications: AKD2G is the latest member of the AKD series. Voltage range: 24–100 Vdc / 120–480 Vac, rated current range: 3–24 A. It supports single-axis or dual-axis configurations, with built-in functional safety options up to SIL3 / PLe, and compatible with multiple industrial buses including EtherCAT, CANopen, PROFINET, Ethernet / IP, etc. Features: High performance, high reliability, integrated safety functions for global export, modular design, multi-feed-back support and full motor series compatibility.	• It provides core drive for Kollmorgen's full range of motors to deliver high precision and high dynamic performance for equipment, serving as the drive core for most machine tool solutions.
PCMM2G Programmable Motion Controller	 Specifications: Next-generation controller supporting synchronous path motion control for up to 64 axes. Features: Powerful performance and excellent scalability for multi-axis motion control. It features an open and flexible hardware and software platform.	• Motion control core for servo presses.

03 Successful Case Experienced

Grinding Machines

Planetary Roller Screw Grinder

Planetary roller screw grinder is a high-precision special machine for precision grinding of threads, rollers and nut raceways of planetary roller screws. The planetary roller screw serves as a core component for servo electric cylinders and linear actuators in humanoid robots. The machined screws are ultimately applied in scenarios requiring heavy load capacity and high-frequency reciprocating motion.

Motion Control Requirements

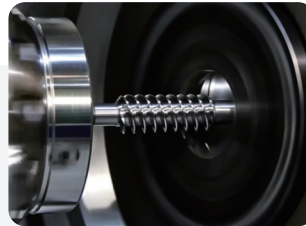
- Smooth low-speed operation required
- Excellent environmental adaptability
- Temperature control for stable performance



Kollmorgen Product Solutions: IC Water-cooled Linear Motor

Solution Values

- » Ultra-low cogging effect of the linear motor fundamentally eliminates low-speed force ripple, avoiding vibration marks on ball screw raceways and improving surface finish.
- » Integrated water cooling limits temperature rise to prevent thermal positioning drift and maintain long-term precision.
- » The potted motor mover effectively blocks cutting fluid and dust, boosting reliability and service life in harsh environments and reducing downtime risk.



Form Grinding Gear Machine

Form grinding gear machine is a high-precision gear processing equipment, dedicated to finish machining hardened gears. Its core working principle adopts formed grinding wheels matching the cross-section profile of workpiece tooth spaces. Material is removed by grinding to achieve superior tooth profile accuracy, lead accuracy and surface roughness.

Motion Control Requirements

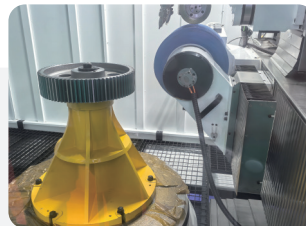
- Achieve ultra-high indexing and positioning accuracy
- Compact motor for flexible installation
- Offer high rigidity and high torque output
- High reliability and maintenance-free



Kollmorgen Product Solutions: CBM Frameless Direct Drive Motor / CDDR Cartridge DDR Direct Drive Motor

Solution Values

- » Direct-drive motors use skewed slots to reduce cogging and torque ripple. Paired with high-resolution encoders, they achieve precise indexing and smooth rotation.
- » With ultra-high torque density, direct drive eliminates elastic deformation and backlash for superior system rigidity to withstand grinding shocks and ensure stable machining.
- » CBM allows separate rotor and stator integration for compact layout. CDDR enables 5-minute fast assembly. Both simplify mechanical design and assembly.
- » Direct drive removes wearable transmission parts, eliminating accuracy loss and maintenance issues to lower lifecycle costs and downtime risks.



Double-Disc Grinding Machine

Double-disc grinding machines are high-efficiency surface grinding equipment widely used for machining various high-precision workpieces. With special mechanical structure and advanced control technology, they precisely grind both the top and bottom end faces of workpieces simultaneously to achieve high flatness, parallelism and fine surface roughness.

Motion Control Requirements

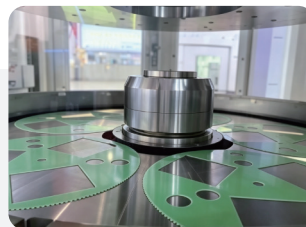
- High-precision control and micron positioning
- High efficiency and high reliability required
- Millisecond-level high dynamic response



Kollmorgen Product Solutions: AKD Servo Drive / IC Iron-core Linear Motor / KBM Frameless Direct Drive Motor

Solution Values

- » Adopt KBM frameless torque motors and linear motors in direct-drive configuration to replace conventional transmission systems for efficient power transfer, with following error down to 0.8 microns.
- » AKD drives deliver high three-loop refresh rate and response within 1 ms to guarantee real-time and precise machining.
- » Direct drive cuts redundant mechanical transmission and maintenance work. It shortens cycle time by over 25% and greatly boosts productivity to meet high-efficiency manufacturing requirements.



5-Axis Machining Centers

Five-Axis Machining Center Trunnion Table

The trunnion table of a five-axis machining center is an A / C-axis rotary tilting table that enables multi-angle and multi-surface machining of workpieces. The workpiece is clamped on the rotatable and tiltable trunnion table. Through the coordinated motion of the A-axis and C-axis, combined with linear axes (X, Y, Z) of the main machine, cutting, milling, drilling and other operations can be performed with the tool approaching the workpiece from any direction.

Motion Control Requirements

- Prevent deformation under high torque and long span
- Eliminate accuracy loss from transmission backlash
- Resolve dual-motor synchronization issues
- Reduce mechanical wear and long-term maintenance costs



Kollmorgen Product Solutions: AKD Servo Drive / KBM Frameless Direct Drive Motor

Solution Values

- » Single drive controls dual KBM motors for high torque, solving gantry sync problems and ensuring high rigidity.
- » One AKD drive synchronizes two motors via algorithm for easy setup. High bandwidth enables synchronous high-speed motion to boost efficiency.
- » Direct mount KBM frameless drive removes transmission parts, delivering zero backlash, zero wear and arcsecond-level accuracy.
- » No wearing parts maintain precision maintenance-free and reduce lifecycle costs.



Five-Axis Machining Center AC Spindle Head

The AC spindle head of five-axis machining centers is a tilting spindle unit enabling multi-angle and multi-directional machining of cutting tools. Mounted directly on the machine spindle, it adopts synchronized A-axis and C-axis motion to allow the tool to approach complex workpiece surfaces at any angle for cutting, milling, drilling and other machining operations.

Motion Control Requirements

- Ultra-high rigidity to resist cutting forces
- High dynamics for feed and auxiliary axes
- Zero backlash and high-precision positioning
- Solve compact space and heat issues



Kollmorgen Product Solutions: AKM Servo Motor / KBM Frameless Direct Drive Motor

Solution Values

- » KBM frameless direct-drive motors drive A and C axes directly, removing intermediate transmission parts. High system rigidity resists cutting deformation and vibration.
- » Direct drive achieves zero backlash. With high-resolution encoders, A / C axes reach arcsecond positioning accuracy and eliminate contour errors.
- » AKM motors offer high power density, low inertia and high peak torque and acceleration. They quickly follow spindle commands for precise interpolation, boosting efficiency and surface quality in complex surface machining.
- » The slim KBM design fits tight spaces and supports custom housing and water cooling jackets to solve heat issues and ensure long-term reliable operation.



Blade Grinder

A blade grinder is a dedicated grinding machine for precision grinding of edges and surfaces of various industrial blades. It typically integrates a high-precision rotating spindle for the grinding wheel and precise linear axes to move workpieces or wheels. By controlling the relative motion between the grinding wheel and the blade, it performs micron-level precision form grinding on blade edge angle, flatness, parallelism and surface roughness.

Motion Control Requirements

- Ultra-high machining accuracy required
- High dynamics and noise immunity
- Smooth low-speed operation required
- Less wear and maintenance for conventional drives



Kollmorgen Product Solutions: KBM Frameless Direct Drive Motor

Solution Values

- » KBM direct-drive motors deliver zero-backlash transmission. Combined with high-resolution feedback and high-speed control loops, they achieve micron-level machining accuracy.
- » Low cogging design suppresses low-speed ripple to ensure vibration-free blade surfaces.
- » High-rigidity direct drive provides sub-millisecond response to quickly compensate grinding force fluctuations and stabilize feed motion.
- » Direct drive eliminates wearing parts for long maintenance-free operation with consistent performance, greatly reducing lifecycle costs and downtime.



03 Successful Case Experienced

Precision Machining

Servo Press

A servo press is a highly automated precision assembly machine. Its core principle is that a servo motor drives a high-precision ball screw to perform precision press fitting. It enables accurate control of force, stop position, travel speed and hold time, realizing full-process closed-loop control of press force and press-in depth during assembly.

Motion Control Requirements

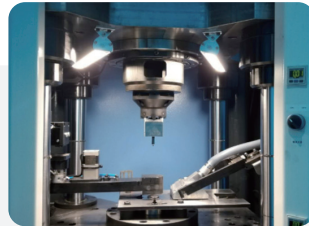
- Maintain precise constant force under complex conditions
- Enable custom production with fast response
- Reduce wear and extend service life
- Balance throughput and energy consumption



Kollmorgen Product Solutions: PCMM2G Motion Controller / AKD Servo Drive / AKM Servo Motor / CBM Frameless Direct-Drive Motor

Solution Values

- » AKM and AKD dual-loop solution achieves 1 micron accuracy. Force sensors enable precise closed-loop control of pressing force and depth.
- » CBM directly drives loads with no transmission parts for zero backlash and zero wear, delivering up to 20 tons force, higher reliability and lower maintenance costs.
- » PCMM2G controllers flexibly set process curves for fast changeover and diverse custom production.
- » Unlike traditional hydraulic presses, the servo solution only consumes power during pressing with near-zero idle power, saving over 80 percent energy and reducing production costs.



Ultra-precision Single-point Diamond Lathe

An ultra-precision single-point diamond lathe is ultra-precision machining equipment for high-precision components, specially designed for high-speed ultra-precision machining of workpieces with an aperture within 100 mm. It adopts single-point diamond cutting tools to machine workpiece surfaces, achieving nanometer-level surface roughness and sub-micron form accuracy.

Motion Control Requirements

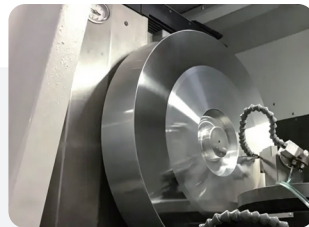
- Smooth speed requirement
- Ultrahigh system stiffness and disturbance resistance
- Full elimination of backlash and friction
- Fewer components and lower total cost of ownership



Kollmorgen Product Solutions: IL Ironless Linear Motor

Solution Values

- » IL Ironless Linear Motors fundamentally eliminate thrust ripple to deliver smooth nanometer-level low-speed motion and greatly improve surface finish.
- » Direct load drive removes intermediate transmission to achieve zero-backlash motion.
- » The high rigidity direct-drive system features fast response, quickly suppresses disturbances and maintains stable precision under harsh conditions.
- » This simplified low-noise solution has fewer components. Its high reliability and maintenance-free design reduce total cost of ownership.



Precision Optical Component Grinder

A precision optical element grinder is a high-precision dedicated grinding machine, mainly used to machine surfaces of optical components such as lenses, mirrors, prisms and windows to achieve exceptional form accuracy and surface quality. Key capabilities include ultra-precision surface machining, complex surface generation, minimization of surface damage, and support for large-scale optical projects.

Motion Control Requirements

- Compatibility requirements for spindle drive
- High precision and high stability control
- Diverse encoders and field buses



Kollmorgen Product Solutions: AKD Servo Drive

Solution Values

- » AKD Servo Drives support a wide range of third-party motors to maximize customer selection freedom and simplify solution design without brand constraints.
- » AKD is compatible with multiple feedback systems including EnDat, BiSS and Hiperface, as well as mainstream field buses such as EtherCAT and PROFINET for easy integration.
- » The drives deliver excellent high-bandwidth three-loop refresh rate, providing precise and stable control for spindle motors to guarantee optical grinding quality.



Metal Forming

Thick Plate Laser Cutting Machine

Thick plate laser cutting refers to a processing method that uses high-power lasers to cut and form thick metal sheets, typically over 6 mm and up to tens of millimeters in thickness. Its core objective is to achieve efficient cutting of thicker and larger plates while maintaining cutting quality and accuracy.

Motion Control Requirements

- High acceleration and high-speed extreme dynamics
- Fast dynamic response for burr-free cutting
- Eliminate mechanical clearance with high rigidity and vibration resistance



Kollmorgen Product Solutions: AKD Servo Drive / Iron-core Linear Motor

Solution Values

- » AKD drives feature high-bandwidth control for high acceleration and speed to meet extreme dynamic demands of thick plate cutting.
- » High-speed three-loop refresh enables fast response, effectively suppressing burrs in arc cutting and ensuring precise cut quality.
- » Built-in filters reduce system noise and resonance. Combined with linear motor direct drive, the solution achieves zero backlash and zero wear to fundamentally eliminate vibration and clearance issues.



Tube Bender

A tube bender is an automated processing machine for bending tubes and bars. It is widely adopted in automotive manufacturing, aerospace, boiler piping, refrigeration and air conditioning, furniture production and architectural decoration. Tube benders are mainly categorized into CNC tube benders and fully automatic tube benders.

Motion Control Requirements

- High precision positioning and synchronous control
- High torque output and strong overload capacity
- High requirement for compact machine structure



Kollmorgen Product Solutions: AKD Servo Drive / AKM Servo Motor

Solution Values

- » AKM servo motors fitted with high-precision absolute encoders deliver high torque and high-resolution feedback for accurate control of bending angles and feed positions, ensuring consistent tube dimensions.
- » AKD drives provide up to 3 times overload capacity. Paired with AKM motors, they instantly supply high peak torque for stable, powerful bending under heavy loads.
- » AKM motors feature high power density and compact size. AKD drives also have small form factors. The combination simplifies mechanical layout within limited machine space.



Press Brake

A press brake is indispensable in sheet metal fabrication for bending metal sheets. It applies mechanical force to create plastic deformation at designated positions to form required shapes and angles. Salvagnini from Italy is a leading manufacturer in this field. Press brakes are widely used in automotive, aerospace, home appliance, metal furniture and construction industries.

Motion Control Requirements

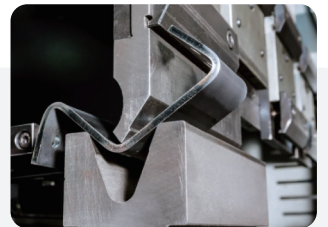
- High energy efficiency and intelligent energy management
- High torque output and high overload capacity
- High precision and high quality forming
- Compact machine structure for easy integration and maintenance



Kollmorgen Product Solutions: AKD-N Distributed Servo Drive / KBM Frameless Direct-Drive Motor / AKM Servo Motor

Solution Values

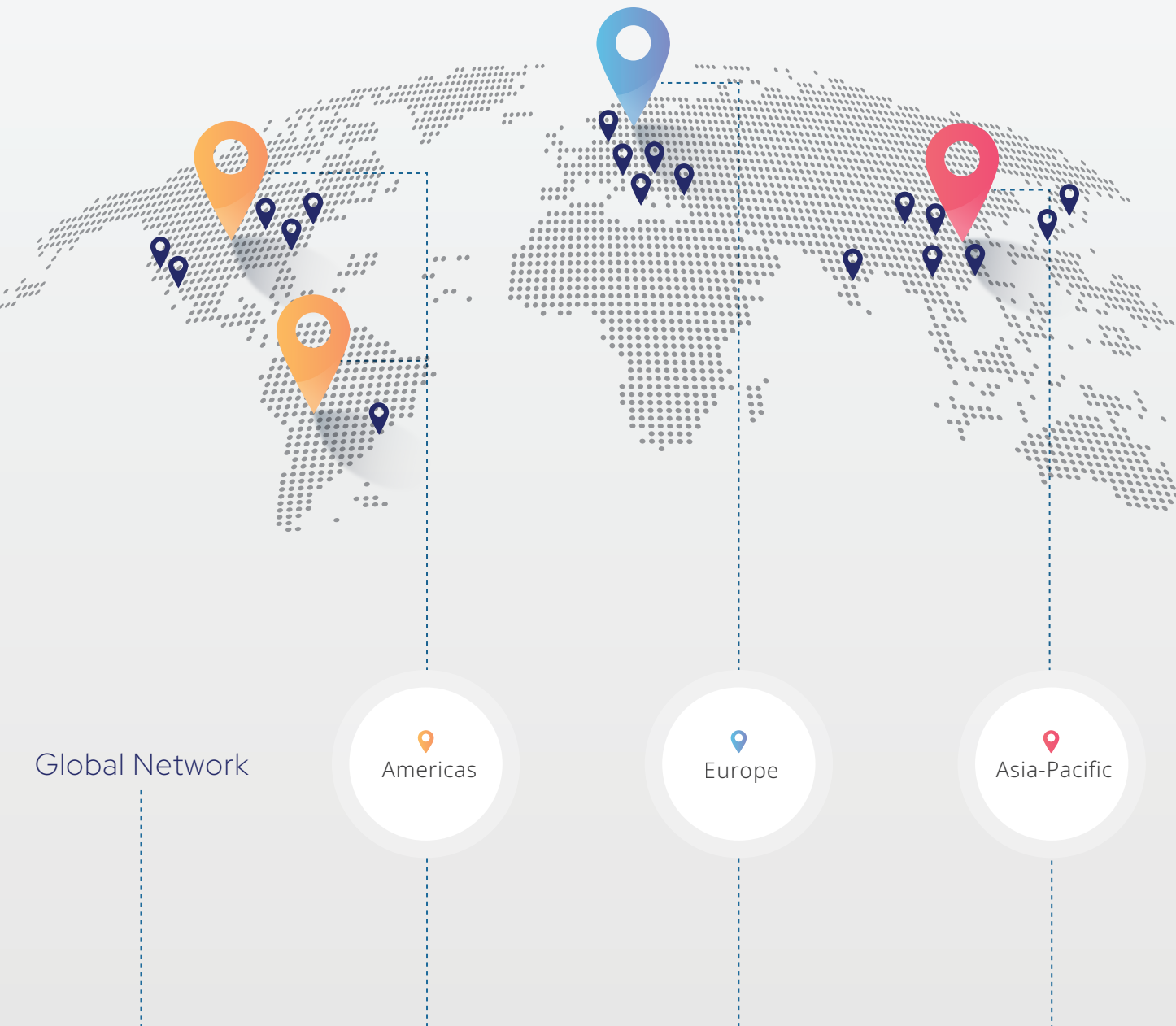
- » KBM direct-drive motors and AKD-N distributed systems deliver high transmission efficiency and greatly reduce energy consumption versus hydraulic systems.
- » KBM frameless motors connect directly to loads, eliminating backlash and wear from belts or gears. Closed-loop control brings 1 to 2 times higher accuracy than traditional bending machines for consistent quality.
- » AKM motors feature high power density. Combined with the high overload capacity of drives, they supply strong sustained peak torque for stable heavy-load bending.
- » AKD-N supports local mounting to save 80 percent of wiring and cabinet space. Embedded KBM simplifies mechanics, and wear-free components enable near maintenance-free operation.



04 Global Footprint Timely Support

Value to Customers:

- ✓ Kollmorgen’s multiple global production bases adhere to unified professional design, manufacturing, process management and ISO 9001:2015 quality management system standards.
- ✓ Local production supports fast and stable delivery as well as technical services.
- ✓ Global business cross-regional collaboration provides comprehensive support, including on-site technical services, troubleshooting and on-site product application technical training.



05 Professional Support Precise Selection

One-stop Technical Solutions

Customer-centric, providing full-process support from requirements to after-sales service, ensuring your equipment operates more stably and efficiently!



Requirements Analysis

- Recommend the suitable motor type based on the customer's application scenario.
- If standard products cannot meet the requirements, provide customized motor solutions through CoE (Customization of Engineering).



Precise Selection

- Quickly match motors using intelligent selection software based on load and motion profiles.
- Recommend highly compatible encoders according to accuracy requirements to ensure performance meets specifications.



On-Site Commissioning

- Provide detailed manuals and documentation before commissioning.
- Offer on-site training and technical support when needed to ensure customers fully understand and complete the commissioning smoothly.



Comprehensive Support Capability

- Real-time Online Technical Support.
- Efficient Product Repair and RMA Service.

Intelligent Self-Service Selection Tool

Offering a variety of tools including a servo selection tool, performance curve generator, and 2D/3D model downloads, comprehensively supporting self-service selection to easily meet your personalized needs!



Learn with me! Quick servo system design and selection!

We invite you to explore the secrets of precise, fast and efficient servo system design and selection!

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- Motioneering sizing software, performance curve generator
- Comprehensive product catalogs with detailed parameters, informative installation manuals
- Training courses and videos

Each regional engineer provides 1:1 support for model selection and collaborative development.



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